Manufactured Food Establishment Inspection Report											
	Facility Information										
LEGAL NAMI					DBA OR N		ESS NAME				
	DE ON THE DOSINESS HAIRE										
FACILITY TYPE	PE							FEI N	UMBE	R	
☐ Butter Mai		☐ Frozen Desse	ert Manufacturer			Bottled So	ft Drink Plant	1 2 1 1 1			
☐ Butter Dist	ributor	☐ Frozen Desse	ert Distributor			Bottled So	ft Drink Distributor	DEDIA	UT AU	INADED	
☐ Cheese Ma	anufacturer	☐ Ice Manufact	urer			Bottled Wa	ater Plant	PERIV	III NU	JMBER	
☐ Cheese Dis	stributor	☐ Ice Distributo	or/Warehouse			Bottled W	ater Distributor				
PHYSICAL AI	DDRESS (INCL	LUDING CITY AND ZIP	CODE)								
PHONE NUM	IBER				TOP MANA	AGEMENT	OFFICIAL NAME/TITLE				
EMAIL ADDR	RESS				TOP MANA	AGEMENT	OFFICIAL PHONE NUM	BER			
NUMBER OF	EMPLOYEES A	AT LOCATION	PERCENT OF	PRODUC	I T			GROSS A	NNUA	AL FOOD	SALES
Full Time	Part Time	Seasonal/Temporary		Retail	Interstate Ir	ncoming	Interstate Outgoing				
			Co	rporat	te Informa	ntion					
NAME OF CO	RPORATE EN	ITITY		пропис	CORPORA		NUMBER				
DHVSICAL AL	DDRESS (INCI	LUDING CITY AND ZIP	CODE)								
I III SICAL AI	DIKESS (IIICE	EDDING CITT AND ZII	CODE)								
NUMBER OF	EMPLOYEES	AT CORPORATE LOCAT	TON		CORRORA	TE CROSS	ANNUAL FOOD SALES				
NUMBER OF	EIVIPLOTEES A	AT CORPORATE LOCAT	ION		CORPORA	IE GROSS /	ANNUAL FOOD SALES				
			Ins	_	n Informa			<u> </u>			
		SE ALL THAT APPLY)		STAR	T DATE	TIME IN	END DATE	TIME OU		FOLLOW	UP
Routine	☐ Follow Up	•	Complaint							□ No	
☐ Audit	☐ Contract		Joint							☐ Yes: _	
			security / Bio	terror	ism Act ar	id Docun	nentation				
		ERED FOOD FACILITY V						Ш'	Yes	□No	□ NA
		STRATION REQUIREMS year, beginning on Octo					(Registration Link)		Yes	□No	□NA
		FACT SHEETS OFFERE			cerriber 31 (II	r everi years	o ( <u>ixegistration Link</u> )		Yes	□No	□NA
		The state of the s			ode Inforn	nation			. 55		
DURING THE	INSPECTION	. THE FACILITY WAS M					VING PRODUCTS				
	DURING THE INSPECTION, THE FACILITY WAS MANUFACTURING/DISTRIBUTING THE FOLLOWING PRODUCTS										

Subpart C: Hazard Analysis and Risk-Based Preventive Controls	
Subpart D: Modified Requirements	

21 CFR PART 117, SUBPARTS APPLICABLE TO FACILITY\*

Subpart F: Requirements Applying to Records that Must be Established and Maintained

Current Good Manufacturing Practice, Hazard Analysis, and Risk-Based Preventive Controls for Human Food

**COMMENTS** 

CHECK

Subpart A: General Provisions

Subpart G: Supply-Chain Program

Subpart B: Current Good Manufacturing Practice

<sup>\*</sup>Modernized GMP Inspection for a facility not required to register as a food firm with the FDA: Subparts A, B, F

<sup>\*</sup>Limited Scope Inspection for a facility that has received a Qualified Facility Exemption from the FDA: Subparts A, B, D, E, F

<sup>\*</sup>Inspection for a facility solely engaged in the storage of refrigerated unexposed packaged foods when temperature controls are necessary to prevent pathogen growth): Subparts A, B, D, F

<sup>\*</sup>Full Scope Preventive Controls Inspection for a facility that has not received a Qualified Facility Exemption from the FDA: Subparts A, B, C, F, G

General Provisions (§117 Subpart A)	IN	OUT	NA	CV
A1- Qualifications of all individuals [§117.4(a-c)]				
A2- Records [§117.4(d)]				
		OUT	214	6)/
Current Good Manufacturing Practice (Subpart B, R. 61-32, R. 61-36)	IN	OUT	NA	CV
PERSONNEL  P1 Disease control [\$117.10(a)]				
B1 - Disease control [§117.10(a)]  Cleanliness		Ш	ш	
B2 - Wearing outer garments suitable to the operation [§117.10(b)(1)]		ΙП	П	
B3 - Maintaining adequate personal cleanliness [§117.10(b)(2)]				
B4 - Hand washing and sanitizing [§117.10(b)(3)]	Ī			
B5 - Jewelry and other objects [§117.10(b)(4)]				
B6 - Maintaining gloves [§117.10(b)(5)]				
B7 - Wearing effective hair restraints [§117.10(b)(6)]				
B8 - Storing clothing or other personal belongings in a designated area [§117.10(b)(7)]				
B9 - Confining eating food, chewing gum, drinking beverages, or using tobacco [§117.10(b)(8)]				
B10 - Taking any other necessary precautions to protect against allergen cross-contact and contamination [§117.10(b)(9)]				
PLANT AND GROUNDS				
Grounds				
B11 - Premises free of litter and debris; potential pest harborage removed; grass cut; equipment properly stored [§117.20(a)(1)]				
B12 - Maintaining roads, yards, and parking lots [§117.20(a)(2)]				
B13 - Adequately draining areas that may contribute contamination to food or provide a breeding place for pests [§117.20(a)(3)]				
B14 - Operating systems for waste treatment and disposal in an adequate manner [§117.20(a)(4)]				
B15 - Exclude pests, dirt, and filth from grounds not under the operator's control [§117.20(a)(5)]				
Plant construction and design	_			
B16 - Equipment and storage of materials provides adequate space for maintenance and sanitary operations [§117.20(b)(1)]				H
B17 - Adequate food safety controls and operating practices: location, time, partition, air flow systems, etc. [§117.20(b)(2)]				
B18 - Adequate precautions to protect food in outdoor bulk vessels [§117.20(b)(3)]	$\vdash$		$\blacksquare$	
B19 - Floors, walls, and ceiling of suitable construction, clean and in good repair [§117.20(b)(4)]	$\Box$			무
B20 - Lighting adequate; adequate protection from glass breakage [§117.20(b)(5)]				$\vdash$
B21 - Rooms and equipment vented as required; ventilation equipment properly located and filtered [§117.20(b)(6)] B22 - All outer openings effectively protected against entry of flies and rodents. [§117.20(b)(7)]				
B23 - Separate room or area in filling room for mixing ingredients (i.e., syrup/blend room) [R.61-32(IX)(B)(1)]	$\vdash$			
B24 - Separate room for filling and sealing containers (i.e., filling/bottling room) [R.61-32(IX)(B)(2)]	H		H	$\exists$
B25 - Ice processed and packaged in rooms used exclusively for ice for human consumption [R.61-32(IX)(B)(3)]				
B26 - BUTTER facilities must comply with <i>Rooms and Compartments</i> requirements in 7 CFR 58 [R.61-36(VII)(C)(1)(a)]				
B27 - CHEESE facilities must comply with <u>Rooms and Compartments requirements in 7 CFR 58</u> [R.61-36(VII)(C)(1)(b)]		Ħ		$\overline{\Box}$
SANITARY OPERATIONS				
B28 - General maintenance [§117.35(a)]				
B29 - Substances used in cleaning and sanitizing [§117.35(b)(1)]				
B30 - Storage of toxic materials [§117.35(b)(2)]				
B31 - Pest control [§117.35(c)]				
B32 - Sanitation of food-contact surfaces [§117.35(d)(1-3)]				
B33 - Sanitation of non-food-contact surfaces [§117.35(e)]				
B34 - Storage and handling of cleaned portable equipment and utensils [§117.35(f)]				
SANITARY FACILITIES AND CONTROLS				
B35 - Water supply [§117.37(a), R.61-32(IX)(A)(3)]				
B36 - Approved water supply source and testing for Qualified Facilities [R.61-32(IX)(A)(1), R.61-36(VII)(C)(7)(a-b)]				
B37 - Water purification systems approved and properly operated [R.61-32(IX)(A)(2)]				
B38 - Carbonated water conveyed in approved stainless steel or equal food-grade piping [R.61-32(IX)(A)(4)]				
B39 - Water storage and cooling tanks made of noncorrosive material, properly covered; air vents filtered, clean, and dust-free inside				
and out; inlet and outlet arranged to prevent contamination during filling and emptying [R.61-32(IX)(A)(5)]  Plumbing				
B40 - Carry adequate quantities of water to required locations throughout the plant [§117.37(b)(1)]				
B41 - Properly convey sewage and liquid disposable waste from the plant [§117.37(b)(2)]	$\vdash$			$\exists$
B42 - Avoid constituting a source of contamination or creating an unsanitary condition [§117.37(b)(3)]	H	╁	+	
B43 - Floor drainage adequate [§117.37(b)(4)]		╁		
B44 - No cross connections, backflow or back-siphonage [§117.37(b)(5)]			-	
B45 - Sewage disposal [§117.37(c)]				
B46 - Toilet facilities [§117.37(d)]				
B47 - Hand-washing facilities [§117.37(e)]				
B48 - Rubbish and offal disposal [§117.37(f)]				
EQUIPMENT AND UTENSILS				
B49 - Equipment and utensils are designed to be cleanable and are properly maintained [§117.40(a)(1)]				

Current Good Manufacturing Practice (Subpart B, R. 61-32, R. 61-36)	IN	OUT	NA	CV
B50 - Equipment is designed, constructed, and used to avoid adulteration of food with contaminants [§117.40(a)(2)]				
B51 - Equipment has been installed in a way that facilitates cleaning of equipment and adjacent spaces [§117.40(a)(3)]				
B52 - Food contact surfaces are made of corrosion, resistant, and non-toxic material [§117.40(a)(4)]				
B53 - Food contact materials are nontoxic, designed for intended use, and compatible with cleaning compounds [§117.40(a)(5)]				
B54 - Food contact surfaces are maintained to protect food from allergens cross-contact and contamination [§117.40(a)(6)]	ᆜ	<u> </u>		븯
B55 - Seams on food-contact surfaces [§117.40(b)]				$\sqcup$
B56 - Equipment properly installed and maintained [§117.40(c)]	<u> </u>	<u> </u>		믬
B57 - Holding, conveying, and manufacturing systems design and construction [§117.40(d)]	井	<u> </u>		믬
B58 - Freezer and cold storage temperature device [§117.40(e)]	井			
B59 - Instruments and controls are accurate, precise, and adequately maintained [§117.40(f)]	<del> </del>	<u> </u>		屵
B60 - Compressed gases [§117.40(g)]	屵	<u> </u>		붜
B61 - BUTTER facilities must comply with <u>Equipment and Utensils requirements in 7 CFR 58</u> [R.61-36(VII)(C)(1)(a)] B62 - CHEESE facilities must comply with <u>Equipment and Utensils</u> requirements in 7 CFR 58 [R.61-36(VII)(C)(1)(b)]	片			뮈
PROCESSES AND CONTROLS  PROCESSES AND CONTROLS				
General General				
B63 - All operations must be conducted with adequate sanitation principles [§117.80(a)(1)]	ПП	П	ΙПΙ	П
B64 - Food properly protected during all steps of processing [§117.80(a)(2)]	ᆸ	$\overline{}$		Ħ
B65 - Overall sanitation under the supervision of competent individuals [\$117.80(a)(3)]	౼			Ħ
B66 - All reasonable precautions taken to prevent product contamination [§117.80(a)(4)]	ᅟ	H		Ħ
B67 - Testing conducted where necessary to identify sanitation failures, cross-contact, or contamination [§117.80(a)(5)]				Ī
B68 - Weekly total coliform monitoring and quarterly rinse/swab tests on bottled water containers and closures [R.61-32(VIII)(B)]	市			Ħ
B69 - Source water analyzed annually for chemical contaminants; every four years for radiologic contaminants [R.61-32(VIII)(C)]				
B70 - Yearly chemical, physical, and radiological testing [R.61-32(VIII)(D)]				
B71 - Adulterated food rejected or properly treated [§117.80(a)(6)]				
Raw materials and other ingredients				
B72 - Are inspected, segregated, or handled as necessary to ensure that they are clean and ready for use [§117.80(b)(1)]				
B73 - Do not contain levels of microorganisms that may produce food poisoning or other disease [§117.80(b)(2)]				
B74 - Susceptible to contamination with aflatoxin or natural toxin comply with regulations before use [\$117.80(b)(3)]				
B75 - In compliance with FDA regulations for natural or unavoidable defects if susceptible to contamination [§117.80(b)(4)]				
B76 - Protected from cross-contact, contamination, or adulteration. Materials designated as rework are labelled [§117.80(b)(5)]				
B77 - Frozen materials are kept frozen, or thawed appropriately [§117.80(b)(6)]				
B78 - Liquid and raw materials stored in bulk form are protected from allergen cross-contact or contamination [§117.80(b)(7)]				
B79 - Food allergens and rework with allergens are identified as an allergen. Stored to prevent cross-contact [§117.80(b)(8)]				
B80 - Raw milk and milk products are from Grade A domestic sources, or approved by the Department [R.61-36(VII)(A)(1)(a)]				
B81 - Only use of approved flavoring ingredients after pasteurization [R.61-36(VII)(B)]				Ш
B82 - BUTTER ingredients conform to the <i>Quality Specifications for Raw Material</i> in 7 CFR 58 [R.61-36(VII)(A)(3)(b)]	ᆜ	<u>Ц</u>		빌
B83 - CHEESE ingredients conform to the <u>Quality Specifications for Raw Materials in 7 CFR 58</u> [R.61-36(VII)(A)(2)(d)]	Ш			Ш
Manufacturing operations	$\overline{}$			
B84 - Equipment, utensils, containers in adequate condition; equipment taken apart as needed for cleaning [§117.80(c)(1)]		<u> </u>		뮈
B85 - Potential for microbial growth, allergen cross-contact, food contamination and deterioration is minimized [§117.80(c)(2)]	片	<u> </u>		믬
B86 - Food is held at temperatures that minimize the growth of undesirable microorganisms [§117.80(c)(3)]	<u> </u>			
B87 - Adequate measures taken to destroy or prevent microorganism growth; conditions prevent adulteration [§117.80(c)(4)] B88 - Work-in-progress (WIP), and rework minimize allergen, contaminations, and the growth of microorganisms [§117.80(c)(5)]	片			퓜
B89 - Finished food and food on conveyors are protected from cross-contact and contamination [§117.80(c)(6)]	旹		<del>     </del>	
B90 - Equipment, utensils, and containers are constructed, handled, and maintained in a manner that protects against allergen cross-			Ш	
contact and contamination [§117.80(c)(7)]				
B91 - Adequate measures are taken to protect against metal or other physical contamination [§117.80(c)(8)]				
B92 - Food, raw materials, and ingredients that are adulterated are disposed of or reconditioned appropriately [§117.80(c)(9)]				
B93 - Processing steps (ex: washing, trimming, etc.) performed in a manner to protect food [§117.80(c)(10)]				
B94 - Heat blanching controls minimize growth of microorganisms, are cleaned, and sanitized as required [§117.80(c)(11)]				
B95 - Batters and similar preparations are treated and maintained to prevent contamination and cross-contact [\$117.80(c)12)]				
B96 - Filling, assembling, packaging, protect against allergens, contamination, and microorganisms [§117.80(c)(13)]	Щ.			Ш
B97 - Dry mixes that rely on water activity control are processed to maintain a safe moisture level [§117.80(c)(14)]				$\Box$
B98 - Food that rely on pH control are monitored and maintained at a pH of 4.6 or below [§117.80(c)(15)]	ᆜ			
B99 - Ice is made of water in accordance with §117.37(a) [§117.80(c)(16)]	屵	<u> </u>		믬
B100 - BUTTER facilities comply with <u>Operations and Operating Procedures requirements in 7 CFR 58</u> [R.61-36(VII)(C)(1)(a)]				믬
B101 - CHEESE facilities comply with Operations and Operating Procedures requirements in 7 CFR 58 [R.61-36(VII)(C)(1)(b)]	Ш			Ш
WAREHOUSING AND DISTRIBUTION				$\dashv$
B102 - Storage and transportation [§117.93]	Ш		Ш	Ш
HOLDING AND DISTRIBUTION OF HUMAN FOOD BY PROUDUCTS FOR USE AS ANIMAL FOOD  P102 Hold under conditions that will protect against contamination (\$117.05(a)(1.2))				
B103 - Held under conditions that will protect against contamination[§117.95(a)(1-3)]	片			$\blacksquare$
B104 - Labeling [§117.95(b)] B105 - Examination of shipping containers and bulk vehicles [§117.95(c)]	井			붜
רטס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ וויסס - באammation of shipping containers and bulk verticles [צ   באammation of shipping containers and bulk verticles [צ   באammation of shipping containers and bulk verticles [צ   z   z   z   z   z   z   z   z   z	Ш			

Current Good Manufacturing Practice (Subpart B, R. 61-32, R. 61-36)	IN	OUT	NA	CV
DEFECT ACTION LEVELS				
B106 - Utilize quality control operations [§117.110(a)]				
B107 - Mixing of food [§117.110(b)]				
SOUTH CAROLINA REGULATION 61-32	_		_	
B108 - Each type of bottled water must meet the specific standards and limits applicable to it under 21 CFR 165 [R.61-32(IV)(A)]		⊢∺	牌	屵
B109 - All soft drink and bottled water products are labeled according to the requirements in 21 CFR 101 [R.61-32(VI)]				18
B110 - All packaged ice products are labeled according to the requirements in 21 CFR 101 [R.61-36(VI)]	무		무	무
B111 - Developed and maintained procedures to notify regulatory officials, consumers, and for a product recall [R.61-32(XIII)(B)]	<u> Ш</u>	<u> </u>		<u> </u>
Bulk Water for Bottled Water Plants		$\overline{}$		Т
B112 - Bulk water source approved, bulk water transported and handled in an approved manner [R.61-32(IX)(C)(1)]		$\vdash \vdash$	-	
B113 - Means and transportation of bulk water is approved. Bulk tanks, hoses, pumps, and connections are sanitized. Source water treated with a disinfectant prior to transportation [R.61-32(IX)(C)(2)]				
B114 - Tank are sealed except during operation or cleaning; Cleaning and sanitizing records are maintained; Pumps, hoses, etc. are capped and protected from contamination when not used; Manhole is not used to fill tank [R.61-32(IX)(C)(3)]				
B115 - Water contact surfaces are smooth, impervious, nonabsorbent, corrosion resistant, and nontoxic [R.61-32(IX)(C)(4)]				
B116 - Bulk water is not dispensed to consumers directly [R.61-32(IX)(C)(5)]	H	╁┼	H	╁┼
Returnable Containers and Container Closures				<u></u>
B117 - Returnable containers properly washed, rinsed, and sanitized by an approved method [R.61-32(IX)(D)(1)]	П	ΤП	П	ПП
B118 - Metal and glass containers shall be exposed to a minimum of 3% alkali solution for no less than 5 minutes at a temperature no				
less than 130°F [R61-32(IX)(D)(2)(a)]				
B119 - Metal and glass containers shall be rinsed of all caustic soda with potable water [R61-32(IX)(D)(2)(b)]				
B120 - Polycarbonate containers are cleaned with approved non-caustic detergents at proper concentrations [R61-32(IX)(D)(3)(a)]				
B121 - A sanitizing rinse with appropriate chemicals using approved temperature/time/concentration follow the cleaning cycle for				
polycarbonate containers [R61-32(IX)(D)(3)(b)]				
B122 - Returnable container washer records properly maintained [R.61-32(IX)(D)(4)]				
B123 - Single-service containers are safe, manufactured from food-grade materials [R.61-32(IX)(E)(1)]				
B124- Single-service containers are properly packaged and stored prior to filling [R.61-32(IX)(E)(2)]				
B125 - Single-service containers are inverted, rinsed, and treated by filtered compressed air or vacuumed [R.61-32(IX)(E)(3)]				
B126 - Returnable containers properly inspected prior to filling [R.61-32(IX)(F)(1)(a)] & [R.61-32(IX)(F)(2)(a)]				
B127 - Defective returnable bottles destroyed; destruction of bottles conducted in an approved manner [R.61-32(IX)(F)(1)(b)]				
B128 - Electronic inspectors operating properly; Inspectors periodically rotated to non-inspection work [R.61-32(IX)(F)(1)(c)]				
B129 - Returnable bottles of proper design for easy inspection [R.61-32(IX)(F)(1)(d)]			Щ	
B130 - Unclean metal canisters are returned to the washer or moved to a storage area for unclean canisters [R61-32(IX)(F)(2)(b)]	ᄖ	누ᆜ	Щ	
B131 - Container closures safe, manufactured from food-grade materials, not reused [R.61-32(IX)(G)(1)]	닏			
B132 - Container closures properly packaged and stored prior to use [R61-32(IX)(G)(2-3)]				
B133 - Contaminated container closures discarded [R61-32(IX)(G)(3)]				12
B134 - Unused container closures are resealed in their original container or stored in an approved container [R61-32(IX)(G)(4)]				$\Box$
B135 - Only new container closures shall be used [R61-32(IX)(G)(5)]				
Filling and Sealing				_
B136 - Containers shall be filled and sealed by approved mechanical equipment [R61-32(IX)(H)(1)]	부	누	⊢∺	ᄖ
B137 - Filling equipment has shields for glass; machinery is stopped and cleaned when glass breaks [R61-32(IX)(H)(2)]				
B138 - No person or clothing comes into contact with the container or equipment during operations [R61-32(IX)(H)(3)]				
B139 - Imperfectly sealed containers and their contents are discarded [R61-32(IX)(H)(4)]			Ш	
SOUTH CAROLINA REGULATION 61-36				
B140 - Each cheese type must meet the standards and limits applicable to it under 21 CFR 133 Subpart B [R.61-36(VII)(A)(2)(e)]	屵	<del>│                                    </del>	⊢⊢	12
B141 - Manufactured grade dairy products are labeled according to the requirements in 21 CFR 101 [R.61-36(IV)]			Н	
B142 - Developed and maintained procedures to notify regulatory officials, consumers, and for a product recall [R.61-36(XII)]				
Hazard Analysis and Risk-Based Preventive Controls - 21 CFR Part 117, Subpart C	IN	OUT	NA	cv
FOOD SAFETY PLAN				
C1 - Requirement for a food safety plan [§117.126(a)(1-2)]				
C2 - Contents of a food safety plan [§117.126(b)(1-7)]				
C3 - Records [§117.126(c)]				
C4 - Additional requirements applying to the food safety plan [§117.310]				
HAZARD ANALYSIS				
C5 - Requirement for a hazard analysis [§117.130(a)(1-2)]				
C6 - Hazard identification [§117.130(b)]				
C7 - Hazard evaluation [§117.130(c)]				
PREVENTIVE CONTROLS				
C8 - Identify and implement preventive controls [§117.135(a)]				
C9 - Written [§117.135(b)]				
C10 - Process controls [§117.135(c)(1)]				

Hazard Analysis and Risk-Based Preventive Controls - 21 CFR Part 117, Subpart C	IN	OUT	NA	cv
C11 - Food allergen controls [§117.135(c)(2)]				
C12 - Sanitation controls [§117.135(c)(3)]				
C13 - Supply-chain controls [§117.135(c)(4)]				
C14 - Other controls[§117.135(c)(6)]				
PROCESS PREVENTIVE CONTROLS & MANAGEMENT COMPONENTS				
C15 - Identify (Written) [§117.135(a)(1), §117.135(b), §117.170(d)]			╚	
C16 - Appropriate (Adequate) [§117.135(c)(1), §117.145(a-b), §117.150(a), §117.165(b), §117.170(d)]				
C17 - Implement [§117.135(a)(1), §117.145(a), §117.150(a), §117.165(b)]	<u> </u>			
C18 - Record review [§117.165(a)(4)]	<u> </u>			
C19 - Validation [§117.160(a), §117.160(b)]	<u> </u>			
C20 - Implementation records [§117.190(a), §117.145(c)(1), §117.150(d), §117.155(b)]				
ALLERGEN PREVENTIVE CONTROLS & MANAGEMENT COMPONENTS			_	
C21 - Identify (Written) [§117.135(a)(1), §117.135(b), §117.170(d)]	井	⊢井	屵	₽
C22 - Appropriate (Adequate) [§117.135(c)(2), §117.145(a-b), §117.150(a), §117.165(b), §117.170(d)]				
C23 - Implement [§117.135(a)(1), §117.145(a), §117.150(a), §117.165(b)]	<del>-</del> -			무
C24 - Record review [§117.165(a)(4)]	<u> </u>			
C25 - Implementation records [§117.190(a), §117.145(c)(1), §117.150(d), §117.155(b)]				
SANITATION PREVENTIVE CONTROLS & MANAGEMENT COMPONENTS				
C26 - Identify (Written) [§117.135(a)(1), §117.135(b), §117.170(d)] C27 - Appropriate (Adequate) [§117.135(c)(3), §117.145(a-b), §117.150(a), §117.165(b), §117.170(d)]	$\overline{H}$			
	∺	片片	$\vdash$	믐
C28 - Implement [§117.135(a)(1), §117.145(a), §117.150(a), §117.165(b)] C29 - Record review [§117.165(a)(4)]				H
C30 - Implementation records [§117.190(a), §117.145(c)(1), §117.150(d), §117.155(b)]	<u> </u>	H		H
OTHER PREVENTIVE CONTROLS & MANAGEMENT COMPONENTS				
C31 - Identify (Written) [§117.135(a)(1), §117.135(b), §117.170(d)]	П	ΙПΙ		
C32 - Appropriate (Adequate) [\$117.135(a)(1), \$117.155(a), \$117.150(a), \$117.165(b), \$117.170(d)]	╫	片		H
C33 - Implement [\$117.135(a)(1), \$117.145(a), \$117.165(b)]	<u> </u>	H	$\vdash$	H
C34 - Record review [§117.165(a)(4)]	$\overline{H}$	片片	H	H
C35 - Implementation records [§117.190(a), §117.145(c)(1), §117.150(d), §117.155(b)]	$\overline{\Box}$	片	H	
RECALL PLAN				
C36 - Written [§117.139(a)]				
C37 - Procedures and Responsibility [§117.139(b)]	$\overline{\Box}$			Ħ
SUPPLY CHAIN PREVENTIVE CONTROLS & MANAGEMENT COMPONENTS				
C38 - Corrective actions and corrections in accordance with §117.150 [§117.140(b)(1)]				ПП
C39 - Review of records in accordance with §117.65(a)(4) [§117.140(b)(2)]				
C40 - Reanalysis in accordance with §117.170 [§117.140(b)(3)]				
CORRECTIVE ACTIONS AND CORRECTIONS				
C41 - Corrective action in the event of an unanticipated food safety problem [§117.150(b)]				
C42 - Corrections [§117.150(c)]				
VERIFICATION				
C43 - Verification activities [§117.155(a)]				
REANALYSIS				
C44 - Reanalysis frequency [§117.170(a)-(c)]				
C45 - Reanalysis done by PCQI [§117.170(e)]				
REQUIREMENTS APPLICABLE TO A PREVENTIVE CONTROLS INDIVIDUAL AND A QUALIFIED AUDITOR				
C46 - PCQI training records [§117.180(d)]				
Modified Requirements - 21 CFR Part 117, Subpart D	IN	OUT	NA	cv
	1111	001	IVA	-
MODIFIED REQUIREMENTS THAT APPLY TO A QUALIFIED FACILITY	$\overline{}$		$\overline{}$	
D1 - Attestations to be submitted [§117.201(a)]		片		H
D2 - Frequency of determination of status and submission [§117.201(c)]	_=	==		
D3 - Notification to consumers [§117.201(e)]	屵			
D4 - Records [§117.201(f)]				
MODIFIED REQUIREMENTS THAT APPLY TO A FACILITY SOLELY ENGAGED IN THE STORAGE OF UNEXPOSED PACKAGED FOOD				
D5 - Implementation of temperature controls [§117.206(a)(1-4)]	$\frac{\sqcup}{\Box}$			H
D6 - Records [§117.206(a)(5)]				Ш
Requirements Applying to Records that Must be Established and Maintained - 21 CFR Part 117,				
Subpart F	IN	OUT	NA	CV
F1 - General requirements applying to records [§117.305]				
F2 - Requirements for record retention [§117.315]				
F3 - Requirements for official review [§117.320]				

Supply-Chain Program - 21 CFR Part 117, Subpart G	IN	OUT	NA C	/
G1 - Establish and Implement [117.405(a), 117.405(b), 117.405(c)(1)]				
G2 - Supply-chain assurance [§117.410(c)]				
G3 - Supplier approval [§117.415(a)(1), 117.420(a)]				
G4 - Written procedures for receiving raw materials and other ingredients [§117.420(b)] G5 - Conducting supplier verification activities for raw materials and other ingredients [§117.430]				_
G6 - Records [§117.475(c), 117.405(c)(2), 117.420(a), 117.415(a)(2), 117.420(b)(3)]			<del>       </del>	
				_
Remarks Remarks				

	Remarks	
DHEC Inspector Name	DHEC Inspector Signature	Phone Number
Name of Person in Charge at Facility	Facility's Person in Charge Signature	Phone Number or E-Mail

## SOUTH CAROLINA DEPARTMENT OF HEALTH AND ENVIRONMENTAL CONTROL DHEC FORM 4405

Instructions for Completing

- 1. Provide the firm's legal name and DBA/New Business Name if applicable.
- 2. Mark the appropriate box(es) for the type of facility.
- 3. Provide the facilities FEI and Permit Number.
- 4. Provide the establishment's physical address, including the city and zip code.
- 5. Provide the firm's phone number and email address.
- 6. Provide the Top Management Official's Name/Title and their phone number.
- 7. Provide the number of employees at facility location broken down by:
  - Full Time, Part Time, Seasonal/Temporary.
- 8. Provide the Percent of product sales broken down by:
  - Wholesale, Retail, Interstate Incoming, Interstate outgoing
- 9. Provide the facility gross annual food sales.
- 10. Provide corporate information, which includes name of corporate entity, corporate phone number, physical address (including city and zip code), number of employees, and gross annual food sales.
- 11. Provide inspection information, which includes inspection type, start date of inspection, start time of inspection, and follow up details.
- 12. Mark the appropriate boxes for biosecurity/bioterrorism act and documentation.
- 13. Provide the Product Code Information for products being made during the inspection.
- 14. Mark the appropriate boxes for the 21 CFR 117 Subparts that are applicable based on the facility type and leave comments if necessary.
- 15. Check IN or OUT, and if necessary CV, for observations during the inspection. Depending on the facility type inspected, NA may also be appropriate
  - IN = In Conformance
  - OUT = Out of Conformance
  - CV = Consecutive Violation
  - NA = Not Applicable
- 16. Provide remarks if needed.
- 17. Provide inspector printed name, inspector signature, and DHEC phone number (including area code).
- 18. Form should be signed by the owner/representative. Include the printed name of the owner/representative and the phone number or email to contact them.
- 19. Provide end date of inspection and end time of inspection on first page.

Retention schedule for this form is: 11697- Dairy/Soft Drink Facility File.